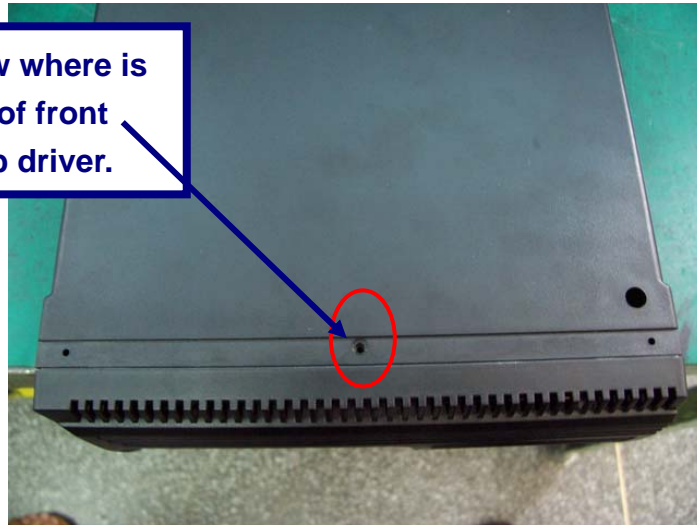
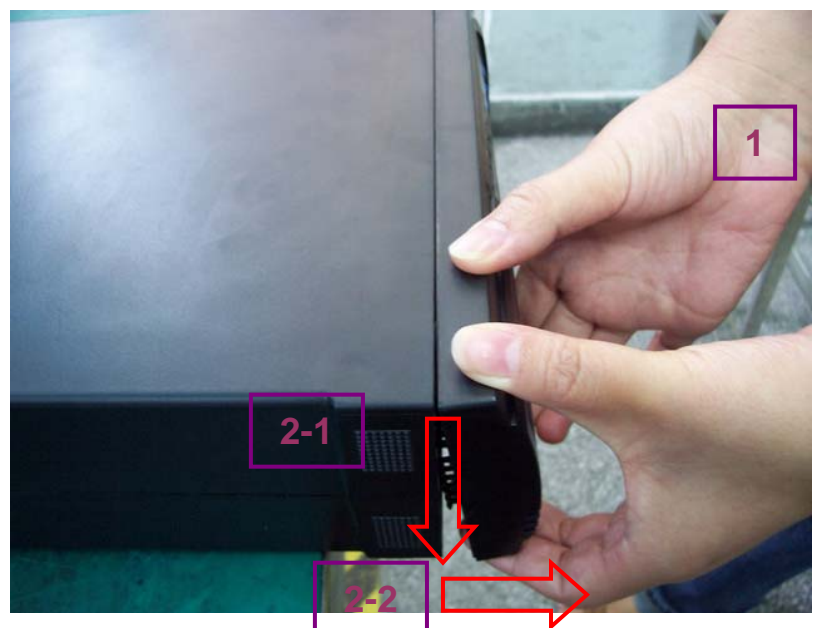


SUBJECT	Front Panel ASSEMBLY SOP OF CLAIRE 1.5K/2KVA	EFFECTIVE DATE	Pages	1 / 2
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Remove the screw where is down the bottom of front panel with a Philip driver.

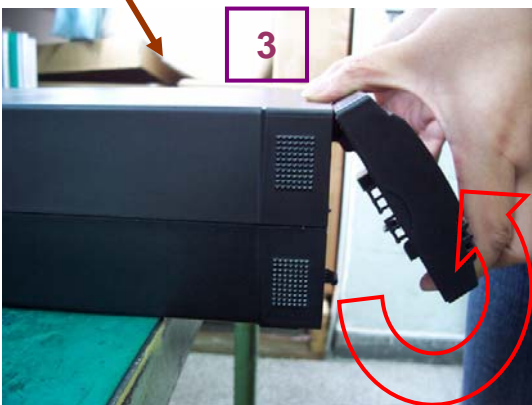
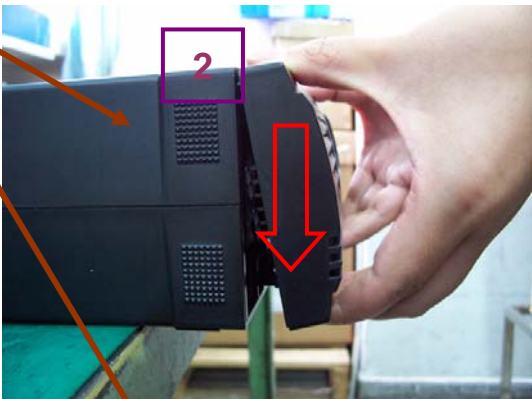


1. Hold the front panel where close to the cooling fan with your two hands. Please refer to right illustration.
2. Put strength form the top to bottom and than drew bottom site out the plastic housing.



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1. Move your hands on the both side of the front panel. Please refer to right illustration.
2. Put strength form the top to bottom.
3. Meanwhile pull the whole bottom of the front panel out.



Remove the front panel for the top of plastic housing.

